

# Technical Data Sheet

## 3M™ Electroplating Tape 470

### Product Description

3M™ Electroplating Tape 470 is a conformable and abrasion-resistant vinyl tape with excellent resistance to most chemicals used in typical electroplating processes.




### Product Features

- Excellent resistance to most chemicals used in typical electroplating operations.
- Prolonged exposure to elevated temperatures (above 250°F/121°C) and hot caustics may cause weakening of the adhesive bond.
- Resists most common solvents, care should be taken to avoid ketones, chlorinated hydrocarbons, and esters, found in lacquer thinners, degreasers, paint strippers, etc., which may cause the backing to swell or curl.
- Vinyl backing is conformable
- Backing accepts marker ink and is printable in using the thermal transfer process.


### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Property	Values	Additional Information
Backing	Vinyl	
Adhesive Type	Rubber	
Liner Thickness	0.15 mm	
Color	Tan	
Backing Thickness (mm)	0.16 mm	View 
Test Method: ASTM D3652		
Total Tape Thickness (mil)	7.1 mil	View 
Test Method: ASTM D3652		
Total Tape Thickness (mm)	0.18 mm	View 


Test Method: ASTM D3652

Backing Thickness	6.3 mil	<a href="#">View</a> 
Test Method: ASTM D3652		
Liner Thickness	6.1 mil	

### Typical Performance Characteristics

Property	Values	Additional Information
Tensile Strength	35 N/cm	<a href="#">View</a> 


Test Method: ASTM D3759

180° Peel Adhesion	4 N/cm	<a href="#">View</a> 
Test Method: ASTM D3330		
Notes: 12 in/min (300 mm/min)		


180° Peel Adhesion	37 oz/in	<a href="#">View</a> 
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Test Method: ASTM D3330


Notes: 12 in/min (300 mm/min)

Tensile Strength	320 oz/in	<a href="#">View</a> 
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Test Method: ASTM D3759

Elongation at Break (%)	180 %	<a href="#">View</a> 
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Test Method: ASTM D3759

Long Term Temp C	121 °C	<a href="#">View</a> 
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Test Condition: Long Term (day, weeks)

Long Term Temp F	250 °F	<a href="#">View</a> 
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Test Condition: Long Term (day, weeks)

### Available Sizes

Property	Values	Additional Information
Standard Roll Length	33 m	

Standard Roll Length 36 yd

## Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% R.H. in the original carton.  
To obtain best performance, use this product within 18 months from date of manufacture.

## Bottom Matter

3M  
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800-362-3550

## Trademarks

3M is a trademark of 3M Company.

## Handling/Application Information

### Application Examples

- Masking during many electroplating operations, including both flat strip and overlapping masks.
- Wrapping, patching, coated racks and masking many irregular surfaces.
- Labeling.
- Sealing containers from water intrusion.

## References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/p/d/b40069114/">https://www.3m.com/3M/en_US/p/d/b40069114/</a>
Safety Data Sheet SDS	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=470">https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=470</a>

## Family Group

Link Tags:

- 470
- 470L

Products	Backing	Adhesive Type	Total Tape Thickness (mm)	Tensile Strength	Long Term Temp C	Long Term Temp F	Liner	Color
470	Vinyl	Rubber	0.18 mm	35 N/cm	121 °C	250 °F	N/A	N/A
470L	Vinyl	N/A	0.18 mm	35 N/cm	121 °C	N/A	Paper	Tan

## ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

## Information

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