

Save Yourself the Hassle of Inefficient Spraying

Most common applications:

- High pressure laminate
- Foam/paper core steel door
- Upholstery
- Metal lamination
- Insulation bonding

Where to find these applications:

- Cabinet shops
- Elevator interiors
- Countertop shops
- Exhibit manufacturing
- Fixture/display manufacturing
- Office furniture
- Theatre/production sets
- Acoustic panel/partition

Key Questions

Asking the right questions related to the application will help you arrive at an adhesive selection quickly and painlessly.

Use A.S.P.E.C.

- What is the **APPLICATION** you are currently using the adhesive for?
- What **SUBSTRATES** does the adhesive need to bond too?
- Are there special **PROCESS** details the adhesive needs to accommodate? Such as high temperatures or VOC regulations?

- What kinds of **END USE** stress or environment will the bond be subject to? (e.g., boat carpet and saltwater conditions or exterior applications).
- How do you determine the **VALUE** beyond simply the **COST** of a product? (e.g., Improved coverage, reduced flammability or speed of application).



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3M™ Cylinder Spray Adhesives do not atomize spray patterns with added airline. This means you get consistent even spray patterns, potentially saving rework and cleanup.



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Consistent spray patterns and portable cylinders mean you can realize big improvements in efficiency and save time and labor costs.

3M™ Cylinder Spray Adhesive Quick Reference Guide

Product	Application	Solids (%)	Solids – Bulk (%)	VOCs (g/L)	Open Time (min)	Spray Pattern	Spray Applicator	Recommended Tips
MULTI-PURPOSE								
60 CA	General Purpose	43	42	>80	2–60	Web	Applicator	9501, 6501
70	Construction, Marine, RV, Polystyrene	21	41	544	1–60	Web	Applicator	QSS tip
77	Multi-Purpose	27	36	534	1–30	Mist	Applicator	250050, 650050
HEAVY DUTY								
90	Laminating	13	23	571	1–15	Web	Applicator	9501, 6501, 250050
92	Laminating	23	34	654	1–20	Web	Applicator	9501, 6501, 250050
94 CA	Laminating	28	28	79	1–15	Pebble	Applicator H	4001, 6501
94 ET	Laminating	28	34	<80	1–60	Pebble	Applicator H	9501, 6501, 4001
98NF	Laminating	20	25	254	1–60	Web	Applicator	9501, 6501, 4001
FOAM & FABRIC								
74	Foam Bonding	22	36	563	1–15	Web	Applicator	9501, 6501
74NF	Foam Bonding	22	28	248	1–60	Web	Applicator	9501, 6501
SPECIALTY								
78 ET	Polystyrene	17	31	570	1–60	Web	Applicator	9501, 6501

3M™ Cylinder Spray Adhesive Equipment and Accessories



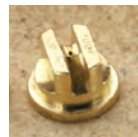
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9501



6501



4001



QSS



T-Fitting



Hose Swivel

Spray Tip	Angle	Spray Pattern Width
9501	95°	Wide
6501	65°	Medium
4001	40°	Narrow
QSS*	—	Very Wide
250050	25°	Very Narrow
650050	65°	Medium

*For 3M™ HoldFast 70 Spray Adhesive