

Technical Data Sheet

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear

Product Description

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear is a fast setting, two-part, 1:1 mix ratio mercaptan-cured epoxy adhesive. It is unique among fast setting mercaptan cure epoxies in that it combines high shear strength with good peel performance properties. Scotch-Weld epoxy adhesive DP100 Plus Clear is transparent and slightly flexible when cured.

Available in bulk containers as 3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus B/A Clear.


Product Features

- 4 minute worklife
- High shear and peel strength
- Slightly flexible
- 1:1 mix ratio
- Recognized as meeting UL 94 HB

Technical Information Note



The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Uncured Physical Properties

Property	Values	Additional Information
Color	Clear	View 

Notes: Colors may vary from nearly white to yellow/amber. Adhesive performance is not affected by color variation.

Base Color	Clear	
Accelerator Color	Clear	

Base Viscosity	4000 to 11000 cP	View 
Test Method: 3M C1d Temp C: 27C Temp F: 80F Notes: Procedure involves Brookfield RVF, #7 spindle, 20 rpm. Measurement taken after 1 minute rotation.		
Accelerator Viscosity	7000 to 13000 cP	View 


Test Method: 3M C1d
Temp C: 27C

Temp F: 80F


Notes: Procedure involves Brookfield RVF, #7 spindle, 20 rpm. Measurement taken after 1 minute rotation.

Base Resin	Epoxy
Accelerator Resin	Mercaptan
Base Net Weight	9.7 to 9.9 lb/gal
Accelerator Net Weight	9.4 to 9.8 lb/gal
Mix Ratio by Volume (B:A)	1:1
Mix Ratio by Weight (B:A)	1:1

Typical Mixed Physical Properties

Property	Values	Additional Information
Open Time	1 to 4 min	View 


Notes: POR=Pop Off Rubber

Exotherm max temp	128 °F	View 
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Notes: Exotherm determined using the stated mass mixed for 1 minute and then by electronic thermocouple measuring the peak temperature and time to that temperature.

Exotherm time to reach max temp	6 min	View 
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Notes: Exotherm determined using the stated mass mixed for 1 minute and then by electronic thermocouple measuring the peak temperature and time to that temperature.

Exotherm max temp	260 °F	View 
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Notes: Exotherm determined using the stated mass mixed for 1 minute and then by electronic thermocouple measuring the peak temperature and time to that temperature.

Exotherm time to reach max temp	3 min	View 
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Notes: Exotherm determined using the stated mass mixed for 1 minute and then by electronic thermocouple measuring the peak temperature and time to that temperature.

Worklife, 2g mixed	4 min	View 
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Test Method: 3M C3180

Temp C: 23C
Temp F: 73F

Notes: Procedure involves periodically measuring a 2 gram mixed mass for self leveling and wetting properties. This time will also approximate the usable worklife in an 3M™ EPX™ Applicator mixing nozzle.

Worklife, 20g mixed 3 min View 

Test Method: 3M C3180

Temp C: 23C
Temp F: 73F


Notes: Procedure involves periodically measuring a 2 gram mixed mass for self leveling and wetting properties. This time will also approximate the usable worklife in an 3M™ EPX™ Applicator mixing nozzle.

Worklife 3 to 4 min View 

Test Method: 3M C3180


Temp C: 23C
Temp F: 73F

Notes: Procedure involves periodically measuring a 2 gram mixed mass for self leveling and wetting properties. This time will also approximate the usable worklife in an 3M™ EPX™ Applicator mixing nozzle.

Set Time (min) 20 min View 

Temp C: 23C
Temp F: 73F

Notes: Minimum time required to achieve 50 psi of overlap shear strength. Cure times are approximate and depend on adhesive temperature.

Time to Handling Strength 20 hr View 

Temp C: 23C
Temp F: 73F

Tack Free Time 9 to 10 min View 


Test Method: 3M C3173

Notes: Involves dispensing 0.5 gram amount of adhesive onto substrate and testing periodically for no adhesive transfer to metal spatula.

Time to Full Cure 0.33 hr View 

Temp C: 23C
Temp F: 73F

Notes: The cure time is defined as that time required for the adhesive to achieve a minimum of 80% of the ultimate strength as measured by aluminum-aluminum OLS.

Rate of Strength Buildup 1hr 600 lb/in² View 

Test Method: ASTM D1002

Test Name: Overlap Shear Strength
Dwell/Cure Time: 1.0
Dwell Time Units: hr
Temp C: 23C
Temp F: 72F
Substrate: Etched Aluminum

Notes: 1 in wide 1/2 in overlap specimens with 1 in x 4 in substrates. 0.005-0.008in bondline. Jaw separation 0.1 in/min. Substrate thickness 0.05-0.064 in

Rate of Strength Buildup 6hr 900 lb/in² View 

Test Method: ASTM D1002

Test Name: Overlap Shear Strength
Dwell/Cure Time: 6.0
Dwell Time Units: hr
Temp C: 23C
Temp F: 72F
Substrate: Etched Aluminum

Notes: 1 in wide 1/2 in overlap specimens with 1 in x 4 in substrates. 0.005-0.008in bondline. Jaw separation 0.1 in/min. Substrate thickness 0.05-0.064 in

Rate of Strength Buildup 1day 1100 lb/in² View 

Test Method: ASTM D1002

Test Name: Overlap Shear Strength
Dwell/Cure Time: 1.0
Dwell Time Units: day
Temp C: 23C
Temp F: 72F
Substrate: Etched Aluminum


Notes: 1 in wide 1/2 in overlap specimens with 1 in x 4 in substrates. 0.005-0.008in bondline. Jaw separation 0.1 in/min. Substrate thickness 0.05-0.064 in

Rate of Strength Buildup 7day 2800 lb/in² View 

Test Method: ASTM D1002

Test Name: Overlap Shear Strength
Dwell/Cure Time: 7.0
Dwell Time Units: day
Temp C: 23C
Temp F: 72F
Substrate: Etched Aluminum

Notes: 1 in wide 1/2 in overlap specimens with 1 in x 4 in substrates. 0.005-0.008in bondline. Jaw separation 0.1 in/min. Substrate thickness 0.05-0.064 in


Rate of Strength Buildup 1month 3400 lb/in² View 

Test Method: ASTM D1002

Test Name: Overlap Shear Strength
Dwell/Cure Time: 1.0
Dwell Time Units: month
Temp C: 23C
Temp F: 72F
Substrate: Etched Aluminum

Notes: 1 in wide 1/2 in overlap specimens with 1 in x 4 in substrates. 0.005-0.008in bondline. Jaw separation 0.1 in/min. Substrate thickness 0.05-0.064 in

Typical Physical Properties

Property	Values	Additional Information
Color	Clear	View 
Test Name: Cured		

Typical Performance Characteristics

Additional Test notes

The following product performance data was obtained in the 3M laboratory under the conditions specified. The following data show typical results

obtained with 3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear when applied to properly prepared substrates, cured, and tested according to the specifications indicated. This data was generated using the 3M™ EPX™ Applicator System equipped with an EPX static mixer, according to manufacturer's directions. Thorough hand mixing should afford comparable results.

Property	Values	Additional Information
Elongation (%)	75 %	View 

Test Method: ASTM D882

Dwell/Cure Time: 2.0


Dwell Time Units: hr

Temp C: 23C

Temp F: 72F

Environmental Condition: +2 hr @ 160F(71C)

Notes: Samples were 2 in. dumbbells with 0.125 in. neck and .030 in. sample thickness. Separation rate was 2 inches per minute.

T-Peel Adhesion -55C Etched Aluminum	2 lb/in width	View 
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Test Method: ASTM D1876

Test Name: T-Peel Adhesion

Temp C: -55C

Temp F: -67F

Substrate: Etched Aluminum

Notes: T-peel strengths were measured on 1 in. wide bonds at 73°F (23°C). The testing jaw separation rate was 20 inches per minute. The substrates were 0.020 in. thick. Samples dwelled for 24 hrs at 23C + 2 hrs at 71C before testing.

T-Peel Adhesion 23C Etched Aluminum	13 lb/in width	View 
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Test Method: ASTM D1876


Test Name: T-Peel Adhesion

Temp C: 23C

Temp F: 73F

Substrate: Etched Aluminum

Notes: T-peel strengths were measured on 1 in. wide bonds at 73°F (23°C). The testing jaw separation rate was 20 inches per minute. The substrates were 0.020 in. thick. Samples dwelled for 24 hrs at 23C + 2 hrs at 71C before testing.

T-Peel Adhesion 49C Etched Aluminum	15 lb/in width	View 
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Test Method: ASTM D1876

Test Name: T-Peel Adhesion

Temp C: 49C

Temp F: 120F

Substrate: Etched Aluminum

Notes: T-peel strengths were measured on 1 in. wide bonds at 73°F (23°C). The testing jaw separation rate was 20 inches per minute. The substrates were 0.020 in. thick. Samples dwelled for 24 hrs at 23C + 2 hrs at 71C before testing.

T-Peel Adhesion 66C Etched Aluminum	2 lb/in width	View 
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Test Method: ASTM D1876


Test Name: T-Peel Adhesion

Temp C: 66C

Temp F: 150F

Substrate: Etched Aluminum









Notes: T-peel strengths were measured on 1 in. wide bonds at 73°F (23°C). The testing jaw separation rate was 20 inches per minute. The substrates were 0.020 in. thick. Samples dwelled for 24 hrs at 23C + 2 hrs at 71C before testing.

T-Peel Adhesion 82C Etched Aluminum	1 lb/in width	View 
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Test Method: ASTM D1876

Test Name: T-Peel Adhesion
Temp C: 82C
Temp F: 180F
Substrate: Etched Aluminum

Notes: T-peel strengths were measured on 1 in. wide bonds at 73°F (23°C). The testing jaw separation rate was 20 inches per minute. The substrates were 0.020 in. thick. Samples dwelled for 24 hrs at 23C + 2 hrs at 71C before testing.

Solvent Resistance Acetone 1hr	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Acetone 1hr		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		
Solvent Resistance Acetone 1month	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Acetone 1mo		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		
Solvent Resistance Isopropyl Alcohol 1hr	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Isopropyl Alcohol 1hr		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		
Solvent Resistance Isopropyl Alcohol 1month	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Isopropyl Alcohol 1mo		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		
Solvent Resistance Freon TF 1hr	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Freon TF 1hr		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		
Solvent Resistance Freon TF 1month	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Freon TF 1mo		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		
Solvent Resistance Freon TMC 1hr	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Freon TMC 1hr		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		
Solvent Resistance Freon TMC 1month	A	View 
Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + Freon TMC 1mo		
Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.		

Solvent Resistance 1, 1, 1 - Trichloroethane 1hour A [View](#) 

Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + 1, 1, 1 - Trichloroethane 1hr

Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.

Solvent Resistance 1, 1, 1 - Trichloroethane 1month A [View](#) 

Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + 1, 1, 1 - Trichloroethane 1mo

Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.

Solvent Resistance RMA Flux 1hr A [View](#) 

Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + RMA Flux 1hr





Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.

Solvent Resistance RMA Flux 1month A [View](#) 

Environmental Condition: 24hr @ RT + 2hr @ 160F(71C) + RMA Flux 1mo


Notes: Cured OLS samples immersed in solvent and after dwell, examined for surface attack compared to control. A: Unaffected, no color or texture change B: Slight attack, slight swelling of surface. C: Moderate/severe attack, extreme swelling of surface.

Typical Cured Characteristics

Property	Values	Additional Information
Shore D Hardness	67	View 
<p>Test Method: ASTM D2240</p> <p>Temp C: 23C Temp F: 73F</p>		
Tensile Strength	1850 lb/in ²	View 
<p>Test Method: ASTM D882</p> <p>Dwell/Cure Time: 2.0 Dwell Time Units: hr Temp C: 23C Temp F: 72F Environmental Condition: +2 hr @ 160F(71C)</p> <p>Notes: Samples were 2 in. dumbbells with 0.125 in. neck and .030 in. sample thickness. Separation rate was 2 inches per minute.</p>		
Weight Loss by Thermal Gravimetric Analysis (TGA)	1%	View 
<p>Test Method: ASTM E1131</p> <p>Temp C: 116C Temp F: 241F</p> <p>Notes: Weight loss by Thermal Gravimetric Analysis reported as that temperature at which 5% weight loss occurs by TGA in air at 5°C (9°F) rise per minute.</p>		
Thermal Shock Resistance	Pass 5 cycles without cracking	View 


Test Method: 3M C3174

Notes: Involves potting a metal washer into a 2 in. x 0.5 in. thick section and cycling this test specimen to colder and colder temperatures.

Weight Loss by Thermal Gravimetric Analysis (TGA)	318 °C	View 
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Test Method: ASTM E1131


Notes: Weight loss by Thermal Gravimetric Analysis reported as that temperature at which 5% weight loss occurs by TGA in air at 5°C (9°F) rise per minute.

Weight Loss by Thermal Gravimetric Analysis (TGA)	604 F	View 
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Test Method: ASTM E1131

Notes: Weight loss by Thermal Gravimetric Analysis reported as that temperature at which 5% weight loss occurs by TGA in air at 5°C (9°F) rise per minute.


3M™ EPX™ Pneumatic Applicator Delivery Rates

Property	Values	Additional Information
Pneumatic Applicator Delivery Rates	54 g/min	View 


Notes: Tests were run at a temperature of 70°F ± 2°F (21°C ± 1°C) and at maximum applicator pressure.

Pneumatic Applicator Delivery Rates	206.5 g/min	View 
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Notes: Tests were run at a temperature of 70°F ± 2°F (21°C ± 1°C) and at maximum applicator pressure.

Pneumatic Applicator Delivery Rates	45.7 g/min	View 
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Notes: Tests were run at a temperature of 70°F ± 2°F (21°C ± 1°C) and at maximum applicator pressure.


Pneumatic Applicator Delivery Rates	179 g/min	View 
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Notes: Tests were run at a temperature of 70°F ± 2°F (21°C ± 1°C) and at maximum applicator pressure.


Pneumatic Applicator Delivery Rates	60 g/min	View 
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Notes: Tests were run at a temperature of 70°F ± 2°F (21°C ± 1°C) and at maximum applicator pressure.

Electrical and Thermal Properties

Property	Values	Additional Information
Glass Transition Temperature (Tg)	29 °C	View 


Notes: Glass Transition Temperature (Tg) determined using DSC Analyzer with a heating rate of 68°F (20°C) per minute. Second heat values given.

Glass Transition Temperature (Tg)	84 °F	View 
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Notes: Glass Transition Temperature (Tg) determined using DSC Analyzer with a heating rate of 68°F (20°C) per minute. Second heat values given.

Glass Transition Temperature (Tg) 23 °C View 

Notes: Glass Transition Temperature (Tg) determined using DSC Analyzer with a heating rate of 68°F (20°C) per minute. Second heat values given.

Glass Transition Temperature (Tg) 73 °F View 

Notes: Glass Transition Temperature (Tg) determined using DSC Analyzer with a heating rate of 68°F (20°C) per minute. Second heat values given.

Dielectric Constant 1KHz 6.6 View 


Test Method: ASTM D150

Temp C: 23C
Temp F: 72F

Dissipation Factor 1KHz 0.06 View 

Test Method: ASTM D150


Temp C: 23C
Temp F: 72F

Thermal Conductivity .32 x10⁻³ Cal/s/cm/°C View 

Test Method: C177

Temp F: 110F

Notes: Thermal conductivity determined using C-matic Instrument using 2 in. diameter samples.

Thermal Conductivity 13.3 W/m/K View 

Test Method: C177

Temp F: 110F


Notes: Thermal conductivity determined using C-matic Instrument using 2 in. diameter samples.

Thermal Conductivity 0.077 (btu-ft)/(h-ft²-°F) View 

Test Method: C177


Temp F: 110F

Notes: Thermal conductivity determined using C-matic Instrument using 2 in. diameter samples.


Volume Resistivity 6.7 x 10¹¹ Ω-cm View 

Test Method: ASTM D257

Temp C: 23C
Temp F: 73F

Coefficient of Thermal Expansion 93 x 10⁻⁶ m/m/°C View 

Notes: TCE determined using TMA Analyzer using a heating rate of 10°C per minute. Second heat values given.

Coefficient of Thermal Expansion 182 x 10⁻⁶ m/m/°C View 

Notes: TCE determined using TMA Analyzer using a heating rate of 10°C per minute. Second heat values given.

Storage and Shelf Life

Store 3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear at 60-80°F (15-27°C) for maximum shelf life.

These epoxy adhesive products have a shelf life of 24 months in their unopened containers. Product shelf life is based on date of manufacture.

Industry Specifications

UL 94 HB

Bottom Matter

3M

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Handling/Application Information

Application Equipment

For small or intermittent applications, the 3M™ EPX™ Applicator is a convenient method of application.

For larger applications, these products may be applied by use of flow equipment.

Two-part meter/mixing/dispensing equipment is available for intermittent or production line use. These systems may be desirable because of their variable shot size and flow rate characteristics and are adaptable to many applications.

Directions for Use

1. For high strength structural bonds, paint, oxide films, oils, dust, mold release agents and all other surface contaminants must be completely removed. However, the amount of surface preparation depends on the required bond strength and the environmental aging resistance desired by user. For specific surface preparations on common substrates, see the section on surface preparation.

2. Use gloves to minimize skin contact. Do not use solvents for cleaning hands.

3. Mixing

For Duo-Pak Cartridges

3M™ Scotch-Weld™ Epoxy Adhesive DP100 Plus Clear is supplied in a dual syringe plastic duo-pak cartridge as part of the 3M™ EPX™ Applicator System. To use, simply insert the duo-pak cartridge into the EPX applicator and start the plunger into the cylinders using light pressure on the trigger. Next, remove the duo-pak cartridge cap and expel a small amount of adhesive to ensure both sides of the duo-pak cartridge are flowing evenly and freely. If automatic mixing of Part A and Part B is desired, attach the EPX applicator mixing nozzle to the duo-pak cartridge and begin dispensing the adhesive. For hand mixing, expel the desired amount of adhesive and mix thoroughly. Mix approximately 15 seconds after uniform color is obtained.

For Bulk Containers

Mix thoroughly by weight or volume in the proportions specified in the typical uncured properties section. Mix approximately 15 seconds after uniform color is obtained.

4. For maximum bond strength, apply adhesive evenly to both surfaces to be joined.
5. Application to the substrates should be made within 3 minutes. Larger quantities and/or higher temperatures will reduce this working time.
6. Join the adhesive coated surfaces and allow to cure at 60°F (16°C) or above until completely firm. Heat up to 200°F (93°C), in order to speed curing. These products will cure in 48 hours @ 75°F (24°C).
7. Keep parts from moving during cure. Contact pressure necessary. Maximum shear strength is obtained with a 3-5 mil bond line.
8. Excess uncured adhesive can be cleaned up with methyl ethyl ketone (MEK).*

Adhesive Coverage: A 0.005 in thick bond line will yield a coverage of 320 sqft/gallon.

*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow manufacturer's precautions and directions for use.

Surface Preparation

For high strength structural bonds, paint, oxide films, oils, dust, mold release agents and all other surface contaminants must be completely removed. However, the amount of surface preparation directly depends on the required bond strength and the environmental aging resistance desired by user.

The following cleaning methods are suggested for common surfaces:

Steel:

1. Wipe free of dust with oil-free solvent such as acetone, isopropyl or alcohol solvents.*
2. Sandblast or abrade using clean fine grit abrasives.
3. Wipe again with solvent to remove loose particles.
4. If a primer is used, it should be applied within 4 hours after surface preparation.

Aluminum:

1. Alkaline Degrease: Oakite 164 solution (9-11 oz./gallon water) at 190°F ± 10°F (88°C ± 5°C) for 10-20 minutes. Rinse immediately in large quantities of cold running water.
2. Acid Etch: Place panels in the following solution for 10 minutes at 150°F ± 5°F (66°C ± 2°C).

Sodium Dichromate 4.1 - 4.9 oz./gallon

Sulfuric Acid, 66°Be 38.5 - 41.5 oz./gallon 2024-T3 aluminum (dissolved) 0.2 oz./gallon minimum

Tap water as needed to balance

3. Rinse: Rinse panels in clear running tap water.
4. Dry: Air dry 15 minutes; force dry 10 minutes at 190°F ± 10°F (88°C ± 5°C).
5. If primer is to be used, it should be applied within 4 hours after surface preparation.

Note: Read and follow component supplier's environmental health and safety information prior to preparing this etch solution.

Plastics/Rubber:

1. Wipe with isopropyl alcohol.*
2. Abrade using fine grit abrasives.
3. Wipe with isopropyl alcohol.*

Glass:

1. Solvent wipe surface using acetone or MEK.*

*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow manufacturer's precautions and directions for use.

References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/p/d/b40066487/
Safety Data Sheet SDS	https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=DP100 Plus Clear

Family Group

Link Tags:

• DP100 Plus Clear

Products	Worklife	Set Time (min)	Shore D Hardness
DP100 Plus Clear	3 to 4 min	20 min	67

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

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